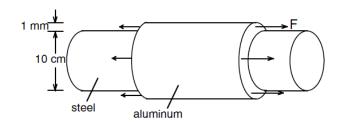
## دانشگاه صنعتی اصفهان ، دانشکده مهندسی مواد تمرین سری پنجم شکل دادن فلزات، تاریخ تحویل: ----۹۹

- **1-** A brass tensile specimen, with initial diameter 0.18 *in*, was tested and the maximum load of 105 *ksi* was recorded at an elongation of 27%. What is the load for an identical tensile specimen when the elongation is 15%? (Note: % *elongation* =  $100*(l_f-l_0)/l_0$ . Approximate stress strain function:  $\bar{\sigma} = K\bar{\varepsilon}^n$ ).
- **2-** During a tension test the tensile strength (UTS) was found to be 580 MPa. This was recorded at an elongation of 22%. Determine n and K if the approximation  $\bar{\sigma} = K \bar{\epsilon}^n$  applies.
- **3** Show that the plastic work (energy) is  $\sigma_x \varepsilon_x / (n+1)$  for a metal stretched in tension to  $\varepsilon_x$  if  $\bar{\sigma} = K \bar{\varepsilon}^n$ .
- **4-** For plane-strain compression **a**) Express the incremental work per volume, dw, in terms of  $\bar{\sigma}$  and  $d\bar{\varepsilon}$  and compare it with  $dw = \sigma_1 d\varepsilon_1 + \sigma_2 d\varepsilon_2 + \sigma_3 d\varepsilon_3$ . **b**) If  $\bar{\sigma} = K\bar{\varepsilon}^n$ , express the compressive stress as a function of  $\sigma_1$ , K, and n.
- **5-** The strain-hardening of a certain alloy is better approximated by  $\bar{\sigma} = Q \exp(1 b\bar{\epsilon})$  than by  $\bar{\sigma} = K\bar{\epsilon}^n$ . Determine the true strain at necking in terms of Q and b. Also, express the tensile strength in terms of Q and b.
- **6-** A metal sheet undergoing plane-strain deformation is loaded to a tensile stress of 560 MPa. What is the strain if the effective stress–strain relation is  $\bar{\sigma} = 520(0.01 + \bar{\epsilon})^{0.25}$ .
- 7- An aluminum tube fitted over a steel rod is shown in the figure. The steel may be considered rigid and the friction between the aluminum and the steel may be neglected. If  $\bar{\sigma} = 210\bar{\varepsilon}^{0.20}$  MPa for the tube and it is loaded as indicated, calculate the force F at instability.



**8-** A thin-wall tube with closed ends is subjected to an ever-increasing internal pressure. Find the dimensions r and t in terms of the original dimensions  $r_o$  and  $t_o$  at maximum pressure. Assume  $\bar{\sigma} = 750\bar{\epsilon}^{-0.24}$  MPa.